



### Introduce and showcase

KMP 技術可根據您的真空搬運專案需求,為您提供整套真空搬運系統。注重技術創新和產品性能穩定且保證整體方案的經濟性和效率性的優化服務,提供全方位服務來滿足您不同的項目需求。

我們通過專業訓練的銷售工程師和研發經理·為您提供各種快速的諮詢和解決方案·以滿足您的各種要求。

為您提供整套標準產品,也能夠根據客戶的特殊要求設計專用的客制化吸具。

KMP through professional training of sales engineers and R&D managers, to provide you with a variety of rapid consultation and solutions to meet your various requirements. KPA can provide you with a complete set of standard products, but also according to the special requirements of customers to design special customized sections.

KMP technology can provide you with a complete vacuum handling system according to your vacuum handling project

requirements.

Pay attention to technical innovation and product performance stability and ensure the overall program economy and efficiency of the optimization.

Service, to provide a full range of services to meet your different project needs.

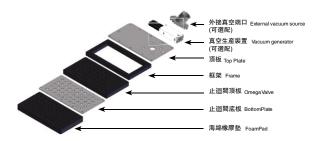






### Explanation of valve body technology

#### 止迴閥吸具(V) Valves Gripper (V)

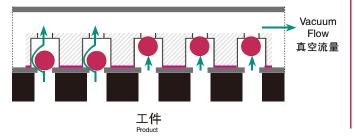


## 特點 Features

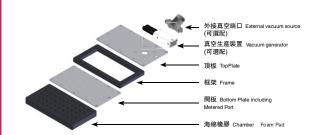
- Contains Auto-regulated Check Valves
- 每個開孔位内置獨立的真空腔體 止迴閥(止向閥)
- +建立真空後,保持穩定的真空度 Not sensitive to dust
- +未接觸到工件的孔位,能够自動關閉,减少真空泄漏
- +無需任何調整,自動識別工件,兼容性强 Designed for all types of surfaces



-吸具旋轉不能超過80°,包含自動調節的止迴閥,適合水平垂直運動 Rotation of grippers can not exceed 80°



#### 流量閥吸具(L) Large flow valve Gripper (L)



- Contains calibrated orifice adjustments
- 内部設計不同大小的流量閥(限流閥)



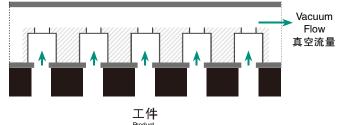
- +吸具可360°任意角度工作,適合翻轉運動
- +重量輕,本體更薄
- +較低成本的工藝構造
- +可實現更高速抓取,真空建立速度快

Grippers can rotate up to 360° - High speed possible Thin and light weight



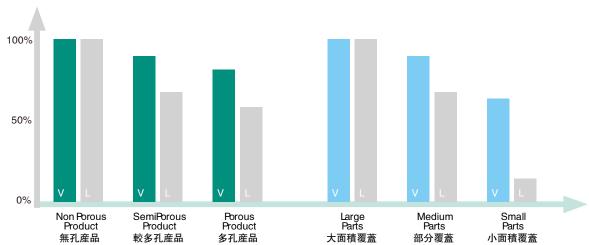
-最佳工作覆蓋率70%以上 -所需求的真空流量大

70% coverage for optimum work Energy consumption compare to valves grippers



#### 抓取能力對比

Handling Force



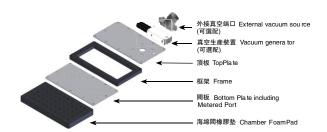
With less surface area, the more important is the V technology. Valves or calibrated orifices are adjustable to get different sensitivities.





## 設計 Design

海綿閥吸具(F) Foam Valve Gripper (F)



# 特點 Features

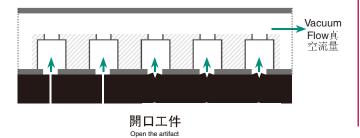
- Create vacuum in the full surface of the products thanks to the Foam to get a good grip
- 利用海綿自身的密封性能形成獨立的真空腔體自閉閥(單向閥)



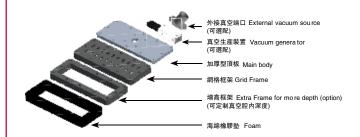
- +未接觸到工件的孔位,能够自動關閉减少真空流量泄漏 +適用于開口産品(瓶罐類)或表面凹凸高度差較大的工件
- Open top or concave products

  Varied coverage; from one product to a complete layer
- ED .
- -所需求的真空流量大,能耗大

Doesn't pickup other types of products but can pick up slip sheets and wood pallets



#### 袋包空腔吸具(B) Bag Gripper (B)



- Pick up bags or other shrink wrapped p roducts
- 依靠真空源大流量以及吸盤橡膠墊密封性能形成真空

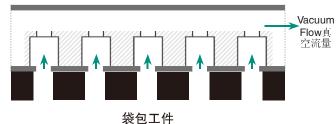


- +搬運軟袋
- +搬運熱收縮膜包裝産品

Sized to fit your bags Porous and non-porous products



- -必須全覆蓋工件
- -吸附透氣性低密度高的産品
- -吸附柔性物料變形量較大 Product must cover the full gripper



The contractor a bag





# Application features

| 産品示例 Examples                          | 止迴閥吸具(V)<br>V gripper | 流量閥吸具(L)<br>L gripper   | 海綿閥吸具(F)<br>F gripper   | 空腔閥吸具(B)<br>B gripper |
|--|-----------------------|-------------------------|-------------------------|-----------------------|
| 鋼板,塑料板等 Steel,plastic sheets,etc       |                       | $\overline{\checkmark}$ |                         |                       |
| 木材 Wood                                |                       | $\overline{\checkmark}$ |                         |                       |
| 中密度纖維板等 Cartons, MDF, etc              | <b>V</b>              | $\checkmark$            |                         |                       |
| 開口形狀瓶罐 Open top jars                   |                       |                         | $\overline{\checkmark}$ |                       |
| 水泥磚,煤炭磚,瓷磚 Bricks, cinder blocks       | <b></b>               |                         |                         |                       |
| 帶蓋瓶罐 Cans                              | <b></b>               |                         | V                       |                       |
| 罐頭 <b>,桶裝</b> Tins, buckets by the lid |                       |                         | $\checkmark$            |                       |
| 袋包 Bags                                |                       |                         |                         | <b>I</b>              |
| 薄板 Slip sheets                         |                       | $\overline{\checkmark}$ | $\checkmark$            |                       |
| 收納型工件 Shrink products                  | <b>V</b>              | $\overline{\checkmark}$ |                         | <b>I</b>              |
| 小型工件 Small products                    | <b></b>               |                         |                         |                       |
| 異形工件 Twisted products                  | <b></b>               |                         |                         |                       |
| 密度高的工件 Airtight products               | $\checkmark$          | V                       |                         |                       |
| 多孔鏤空的工件 Porous products                | <b></b>               |                         |                         |                       |









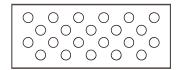




## Order Code

| KMP   | 1000 X                                       | 1000   | V  | P20  | _ 20   | А   |
|-------|--|--|--|--|--|---|
| Model | Length[mm]                                   | Width[mm]                                    | Valve technical  | Pore design types                            | Sealing gasket thickness type[mm]  | Vacuum source   |
|       | 50<br>100<br>200<br>300<br>400<br>500<br>800 | 50<br>100<br>200<br>300<br>400<br>500<br>800 | 100 L:Flow control valve 200 F:Sponge valve 300 400 500  | P8<br>P10<br>P15<br>P20<br>P25<br>P30<br>P40 | 5 10 20 30 40<br>10F10:With filter<br>15F15:With filter<br>20F20:With filter | A:Built-in vacuum generator<br>E:External vacuum source |
|       | 1000 1000<br>2000 2000<br>3000 3000          |  | B100(Suction cup diameter 100mm) B80(Suction cup diameter 80mm) B60(Suction cup diameter 60mm) B40(Suction cup diameter 40mm) B20(Suction cup diameter 20mm) B10(Suction cup diameter 10mm) B5(Suction cup diameter 5mm) |  |  |   |

| 000000000  |
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Types of suction hole: P20

Types of suction hole: P30

Types of suction hole: X20

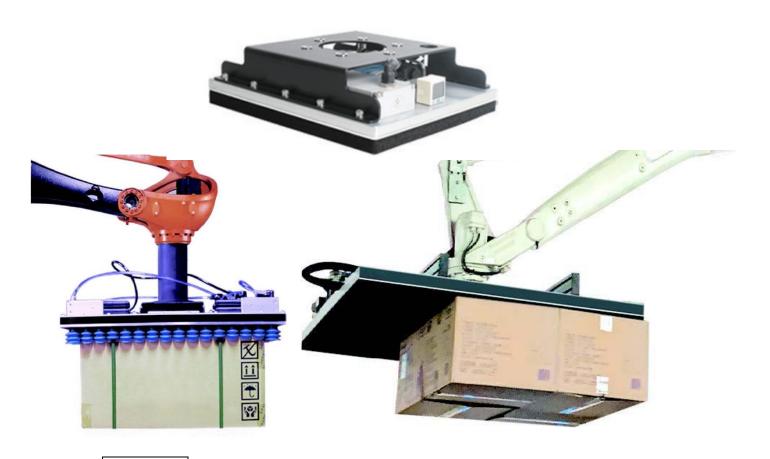
## Selection guide

| Application characteristics  | V | L |
|--|---|---|
| Minimize interference caused by mismatch between pipe diameter and external vacuum generation device (high integration). $$      |   |   |
| Easy to install and quickly connect.   |   |   |
| Minimize system costs, including the vacuum generation unit, hoses, and controllers.   |   |   |
| Minimize operating costs (by using an electric vacuum generation device), especially when multiple suction cups are required. $$ |   |   |
| Handling highly porous workpieces.   |   |   |

| Application characteristics  | Sponge       | Suction cup |
|--|--------------|-------------|
| Handling rigid materials such as sheets, metal sheets, profiles, and pallets.        | $\checkmark$ | $\sqrt{}$   |
| Handling flexible materials like cardboard boxes, bags, packages, and pallets.       | $\checkmark$ |             |
| Handling elongated materials and sheets.   |              |             |
| Handling workpieces with rough or textured surfaces.                                 | $\checkmark$ |             |
| Transporting entire layers of small items, such as cans (open/closed), and tin cans. | $\checkmark$ |             |







### Features

- KMP is a non-standardized vacuum gripping system equipped with self-sealing valve technology that automatically detects and shuts off positions that are not in contact with the workpiece. Additionally, it employs flow valve technology to compensate for vacuum leaks by extracting large volumes of air while minimizing leakage. This allows for the use of the same gripping tool without the need for re-adjustments or program changes to accommodate various working conditions.
- The system can be configured with appropriate sealing pads to ensure a good fit, providing long service life and strong sealing performance.
- The internal design of the gripping tool features a self-sealing valve chamber structure, and the hole shape, spacing, and quantity can be custom-designed according to specific operational requirements, maximizing compatibility.





- The vacuum source can be equipped with a highly efficient, energy-saving, and low-consumption multi-stage jet technology vacuum generator. Alternatively, an external vacuum port can be used to connect an electrically driven vacuum source, with the option to choose between dual turbo high-pressure air pumps or vacuum pumps. This enhances operational speed while reducing energy consumption.
- The system can be complemented with vacuum valve controls, vacuum detection sensors, and dropped part detection sensors. It also includes mechanically-reloading floating flanges, installation components, and pipe joint fittings, offering comprehensive support for automated systems.